

Work Order ID 64637-1

Friday, December 10, 2010 9:29:08 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 12/10/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 12/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10/12/10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

0.00

Subaru

11/11/4 BG 11-01-4 @

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/11/4 SP (KX)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

Subaru

(KX)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 12/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

PPP 647044

11/11/10 SP



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 31PPP Rev: C

140

0.00

QC21- Final Inspection - Work Order Release



QC

Memo

0.00

Quality Control

11/01/12

me

11-01-11

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Picklist Print

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Page 1

Work Order ID: 64637

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 12/10/2010

Required Date: 12/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM
 IPP Rev:D Add D3494-1 05-12-05 JLM
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

8.0000

10

20



Washer



m115622 11/1/45

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

D2344

Manufactured

No

110

Each

2.0000

1

2



Litter Deck Plate, 350



B64756 11/1/45

Location

Loc Qty

Loc Code

ST224

2

62816

2

D2348

Manufactured

No

110

Each

7.0000

4

8



Wearplate



B64757 11/1/45

Location

Loc Qty

Loc Code

ST011

7

58425

1

62714

6

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Work Order ID: 64637

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/10/2010

Required Date: 12/17/2010

Start Qty: 2.00

Required Qty: 2.00

D2353
Stiffener

Manufactured No

110 Each

15.0000

1 2
11/14 SP

Location

Loc Qty

Loc Code

ST224

15

58426

15

2

D2364
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

7.0000

1 2
11/14 SP

Location

Loc Qty

Loc Code

ST225

7

57749

1

64098

6

2

D2365
Wearplate

Manufactured No

110 Each

10.0000

2 4
11/14 SP

Location

Loc Qty

Loc Code

ST012

10

57750

10

4

D2369-1
Deck Plate Locator Brackets

Manufactured No

110 Each

0.0000

1 2
B64758 11/14 SP

D2369-3
Deck Plate Locator Brackets

Manufactured No

110 Each

1.0000

1 2
B64759 11/14 SP

Location

Loc Qty

Loc Code

ST241B

1

62819

1

Friday, December 10, 2010 9:29:15 AM

Shop Packet Print

Page 2

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Work Order ID: 64637

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/10/2010

Required Date: 12/17/2010

Start Qty: 2.00

Required Qty: 2.00

D3494-1

Manufactured

No

110

Each

5.0000

1

2



Stub Cover



11/1/4 sf

Location

Loc Qty

Loc Code

ST224

5

61657

5

2

MS20426AD4-5

Purchased

No

110

Each

5,723.000

25

50



Rivet



11/1/4 sf

Location

Loc Qty

Loc Code

ST317

5723

6733

741

6874

4982

50

MS20426AD4-6

Purchased

No

110

Each

2,193.000

25

50



Rivet



11/1/4 sf

Location

Loc Qty

Loc Code

ST317

2193

110139

2193

50

MS20426AD5-7

Purchased

No

110

Each

1,241.000

6

12



Rivet



11/1/4 sf

(K)

Location

Loc Qty

Loc Code

ST317

1241

101340

1025

7681

216

12

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Shop Packet Print

Page 3

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Work Order ID: 64637

Parent Item: D350-616-015

Parent Item Name: Deck plate

Start Date: 12/10/2010

Required Date: 12/17/2010

Start Qty: 2.00

Required Qty: 2.00

MS20426AD5-8

Purchased

No

110

Each

1,343.000

6

12



Rivet

Location

Loc Qty

Loc Code

ST317

1343

4533

1343

110

Each

183.0000

15

30

MS20601-AD4W2

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST322

183

114945

183

110

Each

3,673.000

30

60

MS20601-AD4W3

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST321

3673

114538

3673

110

Each

1,191.000

6

12

MS21042L3

Purchased

No



Nut

Location

Loc Qty

Loc Code

ST300

1191

114784

95

115835

996

116373

100

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Shop Packet Print

Page 4

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Page 5

Friday, December 10, 2010 9:29:15 AM

Work Order ID: 64637

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 12/10/2010

Required Date: 12/17/2010

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

Purchased

No

110

Each

187.0000

6

12



Screw



11/14 SP

Location

Loc Qty

Loc Code

ST310

187

108246

5

114752

182

12

MS24693-C48

Purchased

No

110

Each

122.0000

22

44



Screw



11/14 SP

Location

Loc Qty

Loc Code

ST309

122

115905

22

116289

100

44

MS35207-264

Purchased

No

110

Each

35.0000

4

8



Screw



11/14 SP

20

Location

Loc Qty

Loc Code

ST295

35

109031

2

115300

33

8

Friday, December 10, 2010 9:29:15 AM

Shop Packet Print

Page 5

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	